# Growth and properties of SrAl<sub>2</sub>O<sub>4</sub>: Eu, *Re* single-crystals: Effects of rare earths on a long-persistent phosphor

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Single-crystals of SrAl<sub>2</sub>O<sub>4</sub>: Eu, *Re* (*Re*: rare earths) have been grown by the floating-zone method. It is found that their optical properties are less sensitive to *Re*: The absorption edge is located at the same wavelength with that of SrAl<sub>2</sub>O<sub>4</sub>: Eu, and the luminescence properties are primarily governed by 5*d*-4*f* transition of Eu<sup>2+</sup>. On the other hand, the temporal evolution of the emissions depends on *Re*, demonstrating that the *Re*<sup>3+</sup> plays a key role for an electron-trap. Key words: SrAl<sub>2</sub>O<sub>4</sub>, long-persistent phosphor, floating zone method,

# 1. INTRODUCTION

 $SrAl_2O_4$  has received attractive much attention, because the intense green-emission form  $Eu^{2+}$  exhibits extremely long afterglow by co-doping of  $Dy^{3+}$  or  $Nd^{3+}$  [1]. These long-persistent phosphors, which do not include radioactive elements such as <sup>147</sup>Pm, can be used safely as the phosphorous pigments not only for the luminous watches and clocks but also for the emergency-exit-signs applications. Although the great number of researches has been reported, the most of the studies have been focused on SrAl<sub>2</sub>O<sub>4</sub>: Eu, Dy or SrAl<sub>2</sub>O<sub>4</sub>: Eu, Nd [2,3]. To clarify the mechanism of the long afterglow, detail optical measurements in SrAl<sub>2</sub>O<sub>4</sub>:Eu, *Re* are critically important. Considering this situation in mind, we have attempted to grow single-crystals of SrAl<sub>2</sub>O<sub>4</sub>, doped with and co-doped with several rare earth elements. In this paper, we report the results of optical measurements in SrAl<sub>2</sub>O<sub>4</sub>: Eu, *Re* single-crystals.

# 2. CRYSTAL GROWTH

Figure 1 shows single-crystals, grown in a floating-zone furnace equipped with a Xe-discharge lamp (Canon Machinery Inc., SC-M50XS). Dimension of the as-grown crystals was 20~40 mm long and  $3\sim5$  mm in diameter. Powder XRD patterns of these samples are essentially the same as nominally pure SrAl<sub>2</sub>O<sub>4</sub>, being consistent with the  $\beta$ -tridymite structure [4].



Figure 1. Single-crystals of SrAl<sub>2</sub>O<sub>4</sub> and SrAl<sub>2</sub>O<sub>4</sub>: Eu and SrAl<sub>2</sub>O<sub>4</sub>: Eu, Re.

Starting materials of the samples were  $SrAl_2O_4$ ,  $\alpha$ - $Al_2O_3$  and rare earth oxides. Concentrations of both Eu and *Re* were fixed o be 1.0 %. Appropriate amount of theses powders was well mixed and pressed into a rod shape. The rod was sintered in air at 1000 °C. During the melting process,  $Ar(92\%)-H_2(8\%)$  gas was flown to reduce excess oxygens in starting material of Eu<sub>2</sub>O<sub>3</sub>.

## 3. RESULTS AND DISCUSSIONS

## 3.1 Optical Transmission

The transmission spectra of  $SrAl_2O_4$ : Eu, *Re* are shown in Figure 2, where the spectrum (red line) of nominally pure  $SrAl_2O_4$  is also plotted for comparison. These spectra were measured in the disc-shape samples with the thickness of ~1.5 mm, prepared from the single-crystalline rod shown in Figure 1. Both sides of the disk have been polished. We immediately find that the transmission spectrum is less sensitive to *Re*. That is,  $SrAl_2O_4$ : Eu, *Re* commonly exhibits an absorption edge at about 450 nm and is transparent up to 3000 nm. This profile is essentially the same as that of  $SrAl_2O_4$ : Eu. On the other hand, nominally pure  $SrAl_2O_4$  is transparent above 200 nm, indicating a wide band gap of the host material. Therefore, the strong absorption band between 200 nm and 450 nm should be due to the 4*f*-5*d* transitions in a divalent Eu<sup>2+</sup>. In this connection, it is important to note that co-doped *Re* leads to no significant absorption at least up to 3000 nm.



**Figure 2.** Optical transmission spectra of  $SrAl_2O_4$ : Eu, *Re*. Left: La, Ce, Pr, Nd, Sm, Gd, Tb. Right: Dy, Ho, Er, Tm, Yb, Lu. The red line is the spectrum of non-doped  $SrAl_2O_4$ .

## 3.2 Luminescence

Figure 3 illustrates the photoluminescence spectra of  $SrAl_2O_4$ : Eu, *Re*, where the excitation wavelength is 365 nm. All samples shows the intense yellow-green emissions, the spectral profile of which is nearly identical to that of  $SrAl_2O_4$ : Eu. Evidently, the 5*d*-4*f* transitions of Eu<sup>2+</sup> primarily govern the photoluminescence in  $SrAl_2O_4$ : Eu, *Re*.



**Figure 3.** Photoluminescence spectra of  $SrAl_2O_4$ : Eu, *Re*. Left: La, Ce, Pr, Nd, Sm, Gd, Tb. Right: Dy, Ho, Er, Tm, Yb, Lu. The wavelength of excitation light is 365 nm.

### 3.3 Afterglow

Figures 4 and 5 display the images of the disk-shape single-crystals of  $SrAl_2O_4$ : Eu, *Re* and temporal evolution of the emission intensity, respectively. As shown in the upper figure of Figure 4, all samples emit green luminescence under continuous illumination of UV-light with the wavelength of 365 nm. The brightness is not very different among them, as expected from the photoluminescence spectra shown in Figure 3. When we stop the UV-illumination, we find all samples emitting the afterglow (bottom figure of Figure 4). Evidently, the bright afterglow manifests itself in Nd, Dy, Ho and Yb co-doped samples.



**Figure 4.** Image of the disk-shape samples  $SrAl_2O_4$ : Eu, *Re*, (top) under illuminating of 365 nm light and (bottom) at 10 seconds after illumination stop.

The time-dependence of the emission intensity shown in Figure 5 clearly demonstrates that co-doping of Nd gives rise to the bright afterglow up to 1000 seconds. However, the Dy co-doping is effective for the long-persistent phosphors applications, because the temporal behavior of  $SrAl_2O_4$ : Eu, Dy is more gradual than others. In Ho and Yb co-doped samples, the temporal evolution is comparable to that in Dy co-doped samples, but the intensity is about 30 % at 1000 seconds.



**Figure 5.** Temporal evolution of the emission intensity from  $SrAl_2O_4$ : Eu, *Re*. Left: La, Ce, Pr, Nd, Sm, Gd, Tb. Right: Dy, Ho, Er, Tm, Yb, Lu. The intensity of  $SrAl_2O_4$ : Eu is plotted as the red line in both figures.

# 3.4 Discussions

According to the Dorenbos model [5,6], the photo-excited electron is the 5*d* level of  $Eu^{2+}$  moves to a trivalent  $Re^{3+}$  through the conduction band of host  $SrAl_2O_4$ , and, then, forms a divalent  $Re^{2+}$ . Thermal energy is required to release the trapped electron, after which it recombines upon reaching a luminescent  $Eu^{2+}$ . Thus the energy of a divalent  $Re^{2+}$  relative to that of the conduction band is crucial for the

long-persistent phosphors. A recent theoretical calculation [7] has reported that the divalent  $Nd^{2+}$  and  $Ho^{2+}$  have nearly the same energy with that of  $Dy^{2+}$ , being basically consistent with the present results. The afterglow in  $SrAl_2O_4$ : Eu, Yb might be related to Yb<sup>+</sup>, since Yb<sup>2+</sup> has a deeper energy level in  $SrAl_2O_4$ .

It is important to note that other rare earth co-doped samples show tendency of the afterglow, as can be seen in Figure 5. It turns out that their temporal evolution is comparable to that observed in  $SrAl_2O_4$ : Eu. This fact implies that the mechanism of the long-persistent phosphorescence is not so simple. Indeed, our investigation has revealed the existence of the electron-trapping states in  $SrAl_2O_4$ : Eu by the UV-induced infrared absorption [8].

# 4. SUMMARY

We have successfully grown single-crystals of  $SrAl_2O_4$ : Eu, *Re*. We find that these compounds commonly have the absorption edge at about 450 nm and exhibit the intense green photoluminescence, resulted from the 5*d*-4*f* transition of Eu<sup>2+</sup>. In contrast of these properties, the afterglow depends significantly on co-doped rare earth *Re*. These results are basically consistent with the Dorenbos model for the long-persistent phosphors.

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